

Healthcare range

**We know healthcare.**  
The expertise to guide  
you through.



Venesta



## We know washrooms.

After 100 years of innovation in partnership with our customers, we're still passionate about setting new standards of design, value, performance and reliability.

At Venesta\*, we live and breathe washrooms. Ever since the early days, innovation has been our inspiration, and product excellence our goal. With a commitment to setting the benchmark for design and performance, we've partnered our clients in creating solutions that they can rely on to satisfy the most challenging and demanding of briefs.

Today, our expert knowledge and pioneering attitude have inspired our new range of commercial toilet cubicle and washroom systems. On the following pages you'll discover great product choice, value for money and uncompromising quality. And because customer care is so important to us, you'll find we're breaking new ground in customer service too.

We invite you to see for yourself.

\*formerly Armitage Venesta

# We know healthcare.

## Working in partnership with Armitage Shanks and Ideal Standard, we've been supplying the healthcare sector for over 45-years. From small refurbishments to new builds we guarantee a first class result.

### Expertise and experience

At Venesta, we know that with healthcare, expertise and experience only comes with time. Over the many years that we have been supplying the healthcare sector there have been continual changes to regulations and the recognised standard for hospitals. We are completely up to date with the most current standards and see it as our job to ensure that you are as well. Our knowledgeable and friendly team of Specification Managers can help you specify the correct products to comply and they can write your specifications for you too.

### Our partners

Working in partnership with Armitage Shanks and Ideal Standard, we have supplied our IPS Healthcare to refurbishments and new builds all over the world. The combined experience and knowledge we have accumulated over the years ensures that we can continually provide the highest quality solutions that are fit for purpose and completely compliant.

### You need speedy installation

Inspired by your need for a speedy, one-stop-solution, we created the UK's first made to measure pre-plumbed system. IPS Healthcare is a metal-framed, factory-made system that comes complete with fitted sanitaryware. Plus, it comes with a factory-tested guarantee of quality. The first hospital to be installed with our IPS Healthcare systems was Greenwich Hospital back in 1969 demonstrating that it really has stood the test of time.

We understand that time and skilled labour on-site is all at a cost to your budget. Each IPS unit is delivered factory-tested and ready to install so you can be up and running in the shortest possible time-frame.

Efficient and cost-effective. For these reasons alone you can understand why IPS Healthcare is now an industry standard and highly recommended. They are also fully compliant with all healthcare regulations.

### Your guarantee of quality 10-year guarantee

At Venesta, quality underscores everything we do. Our industry leading IPS Healthcare, with factory-fitted sanitaryware, have been specifically engineered to give you the highest quality finish. In fact, we ensure every one of our products is put through rigorous testing before launch, the same integrity applies in the way we select materials. We are so confident in our products, they all come with a rock solid 10-year guarantee.

### Value for money to suit your every budget

A quality product doesn't always mean an expensive product. No one knows that better than Venesta. We strive to ensure that our products are always competitively priced and whatever your budget, you can be assured of excellent designs that are surprisingly affordable.



### 01 Design team

A specification manager will meet you face-to-face to help you choose the most suitable products for your project

### 02 With time comes experience

With 45-years supplying our healthcare solutions, we can help you specify the correct products

### 03 Compliance is key

You can rest assured that all of our products comply with current regulatory standards

### 04 A fine eye for detail

Our team is committed to your total job satisfaction, and that means getting every detail right, every time

# We know compliance.

## You can rest assured that we understand the latest Department of Health Performance Requirements (DH) formally HTM 64/68 and have the expertise and knowledge to give you confidence at every stage of the process.

### Infection prevention and control

At Venesta, we understand that specifying for healthcare environments is entirely different to specifying for other sectors. Hygiene and infection control are absolutely paramount, and could be the difference between a patient's full recovery. It can also compromise the safety of a hospital.

It is essential that the design of a hospital building facilitates good infection prevention and control practices. That quality and design of finishes and fittings enable access, cleaning, disinfection and maintenance to take place. Our IPS Healthcare units are all built with these specific details in mind, ensuring that materials are easy to clean with hygienic, tight fittings.

### Regulations and standards

Our IPS Healthcare ensures that the following requirements are met:

- All products used are WRAS listed or self-certified as compliant
- TMV3 approved thermostatic mixer valves are used as an integral part of the fitting or as a separate component

- IPS Healthcare units are flushed through with air or water before delivery

- All units are tested for leakage at approximately 2-3bar, aside from urinals and WCs

- Basins with deck mounted taps are supplied with lockshield type, DZR drain valves on request

- Brass fittings are DZR grade

### Hinged and lockable access panels

Our optional hinged panels will make manual handling easier for the increasing demand of regular maintenance works. We recommend that hinged panels should be used wherever possible to allow ease of access for maintenance. Alternatively, lift-off panels also allow suitable access.

### Acoustic and fire wall requirements

Where higher acoustic ratings are required we would recommend you use one of the following; our boxed-out unit in front of the higher specification wall to maintain its integrity. Alternatively, a suitable acoustic insulation can be fitted within the existing partition to wall. We are here to advise you on which is the right solution for you.

We understand that at no time must the integrity of the fire wall be compromised. On fire compartment walls our boxed-out unit is the standard's recommendation to maintain complete fire integrity.

### Sustainability

We know we have responsibility. We also know that The Department of Health requires that all new builds achieve an 'excellent' rating and all refurbishments achieve a 'very good' rating under BREEAM Healthcare.

We aim to help you tackle the issue of water consumption and help to minimise it through low water use fittings, with 4 litre and dual flushes both available within our range. We also have taps with timed automatic shut offs and electronic sensor taps for specification where suitable.



### 01 Wall requirements

Our boxed-out unit maintains both fire wall and acoustic integrity

### 02 Hinged and lockable

For ease of access to essential services, with reduced risk of damage to panels

### 03 Minimising water consumption

Timed automatic and sensor taps help reduce water usage

### 04 Quality control

No product is launched without thorough testing and all materials are selected for quality and durability

# We know healthcare solutions. Choice at your service.



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**We know healthcare.**  
Industry leading designs with a proven track record, our healthcare solutions are fully compliant, giving you choice in budget and design to suit your individual project requirements.

Healthcare



## Recessed Unit

This space saving panel will not protrude into your room and is our cost-effective solution for your healthcare requirement. It also avoids the need for interface at both floor and ceiling junctions.



01 IPS Healthcare Recessed Unit in Teal with Contour 21 500 washbasin

### Key features

- Fully compliant with regulatory requirements\*
- Metal-framed, pre-plumbed system\*
- Factory-fitted and tested sanitaryware\*
- Extruded aluminium framework\*
- Industry leading design with proven track record\*
- Space saving panel unit does not protrude into the room
- Avoids need for interface at floor and ceiling junctions
- Maintains up to 44Rw dB sound installation of standard partition wall
- Most cost-effective solution
- Not suitable for use within fire rated walls or within acoustic rated walls exceeding 44Rw dB
- Hinged and lockable top access panels, up to 700mm width

## Boxed-out Unit

Offering you a speedy and simple installation, our Boxed-out Unit maintains integrity of rear fire walls and acoustic rated walls. With variable box depth, width and height to accommodate service requirements this is our fully compliant, tried and tested solution.



01 IPS Healthcare Boxed-out Unit in Gala and Iceberg with Contour 21 500 washbasin and Markwik sequential mixer tap

### Key features

- Recessed unit's \* key features (page 11) all apply to Boxed-out Units.
- Solid grade laminate panels rebated into an extruded aluminium frame to provide a flush, easy to clean surface to box frame
- Variable box depth to accommodate service requirements
- Maintains integrity of rear fire and acoustic rated walls
- Avoids the need to co-ordinate aperture sizes and positions with partitioning contractor
- Factory-assembled boxed-frame can be installed first to allow floors and ceiling to be finished
- Pre-plumbed panel installed at later stage to avoid construction damage
- Offers speedy and simple installation
- Hinged and lockable top access panels, up to 700mm width
- Box frame available in Smoke, Iceberg and Graphite

### Budget box

- Cost-effective solution with melamine faced chipboard box and panels, secured using cam and dowel fittings
- Suitable for low-medium use areas, with minimal water contact
- Easy to clean surface
- Variable box depth to accommodate service requirements
- Maintains integrity of rear fire and acoustic rated walls
- Avoids the need to co-ordinate aperture sizes and positions with partitioning contractor
- Lift-off panels only (no hinged panels)
- Box frame available in Smoke, Iceberg and Graphite

## IPS Wall System

The panels of our IPS wall system are designed in sections, enabling you to create your required configuration to suit your individual project. It allows you easy installation and access to concealed services.

### Key features

Recessed unit's \* key features (page 11) all apply to IPS Wall System.

Complete onsite flexibility

Provides a cost-effective, quick installation

Separate delivery of framing and panels if required

Factory-assembled boxed-frame can be installed first to allow floors and ceiling to be finished

Pre-plumbed panel installed at later stage to avoid construction damage

Reduces the need for onsite specialist skills

Suitable for wet and dry environments

Bespoke system ready to install

Suitable for all board types

Increased product longevity

Easy access for maintenance

Available with lockable or hinged access panels

Hinged and lockable top access panels, up to 700mm width



01 IPS Healthcare Doc M configuration in Honeysuckle and Platinum with Dark Grey grab rails and White supported back rest

## Mental Healthcare

Unlike conventional sanitaryware, the design of our high security products for en-suite environments makes them virtually indestructible. Our high security basin is manufactured from anti-shatter moulded resin, this highly impact resistant solution is recommended for establishments with facilities to care for mental health patients.

### Key features

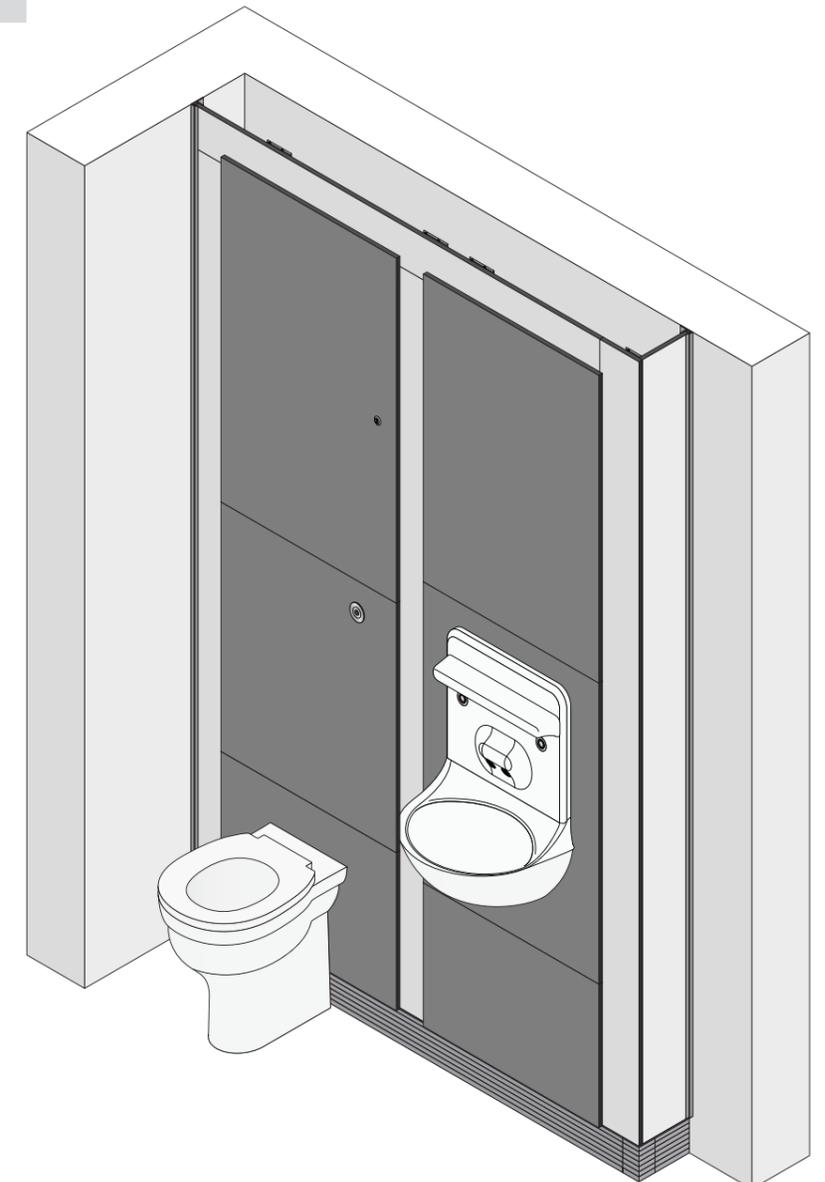
Safe en-suite product

High security basin is ligature free

Alternative to stainless steel

Impact resistant and anti-shatter

Lockable panels for added security



## Case study The Royal London Hospital

**Venesta's product is both quick and easy to install, this, combined with an experienced CAD and manufacturing team makes them the ideal choice when procuring a washroom package of this size and complexity.**

Marcus Lynes, Shire Integrated Systems Ltd  
(installers for Skanska)

Part of Barts and The London Hospital Foundation Trust, one of Britain's leading healthcare providers, The Royal London Hospital at Whitechapel and St Barts Hospital at St Paul's both have a reputation for making outstanding contributions to modern medicine.

During an extensive new building scheme Venesta was chosen to supply new washroom and shower solutions throughout the two hospitals. These were both huge projects and a challenge that we relished.

To ensure smooth running, we provided a full-time project manager who was responsible for the surveying, scheduling and production drawing of every unit supplied. The client chose IPS and Quantum SGL cubicles. The latter's solid grade laminate panels are extremely resistant to impact and impervious to water, making it an ideal solution for healthcare environments. IPS's compliance with HTM64 also ensures the very highest levels of hygiene and infection control.

The quality of our service was crucial to the success of this project. We offered a short lead time on all products, ensuring our client had total piece of mind, knowing that deadlines could always be met, even when unforeseen problems arose onsite.



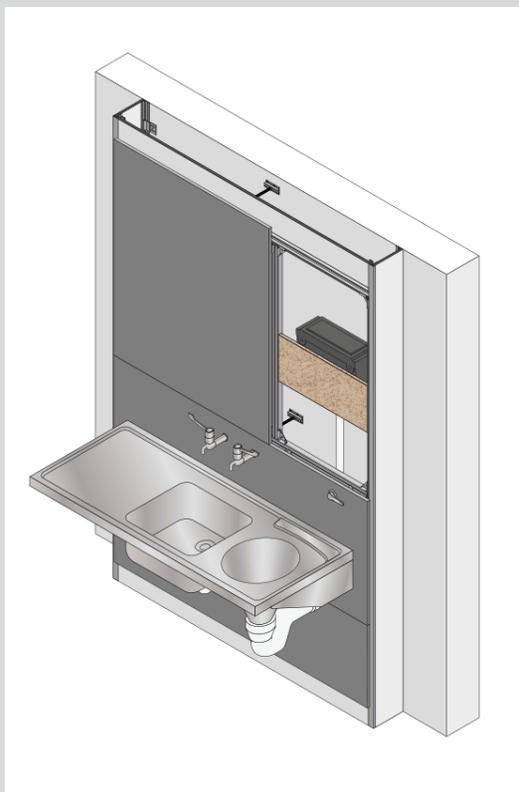
**We know sanitary assemblies.**

**In healthcare, compliance is key. Our IPS Healthcare systems meet the Department of Health's requirements for fully compliant, tested and proven solutions.**

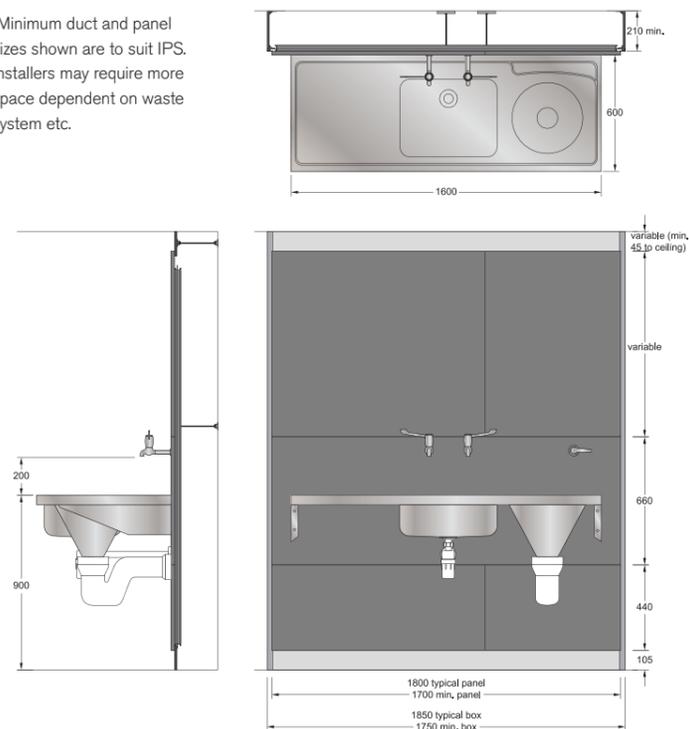
**Assemblies**

# Disposal Unit DU HS

For the disposal of liquid and solid waste in clinical areas.



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**

- Lever action taps to avoid cross-contamination
- Separate manual control of hot and cold water
- Open nozzle and flow straightener with minimal restriction

**Typical room applications:**

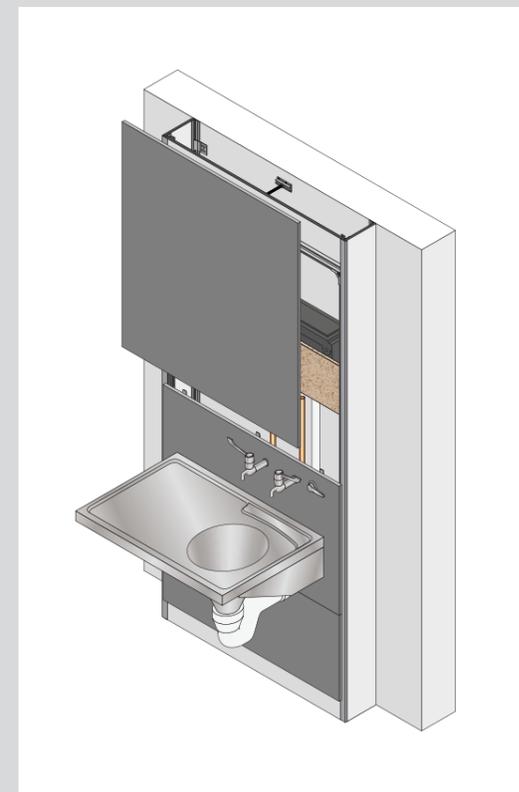
Dirty utility/disposal

Product code	Product description	DH ref.	Brassware options	DH ref.
9S30071PO (L) 9S30072PO (R)	Disposal unit 1600mm width L/R drainer	DU HS	S8270AA Markwik lever action bib taps	TB H1

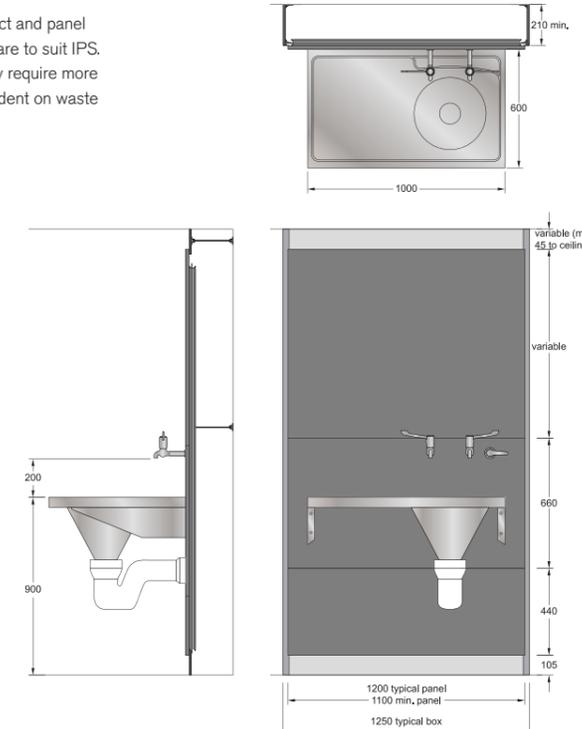
- Bottom access panels are provided with push/pull clips.
- Top access panels are provided with lift-off clips or can be hinged at a minimum height of 400mm and a maximum width of 700mm.
- Multi-panels have one hinged panel.
- Post-formed panels not available due to middle panel width.

# Disposal Unit DU H

For the disposal of liquid and solid waste in clinical areas.



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**

- Lever action taps to avoid cross-contamination
- Separate manual control of hot and cold water
- Open nozzle and flow straightener with minimal restriction

**Typical room applications:**

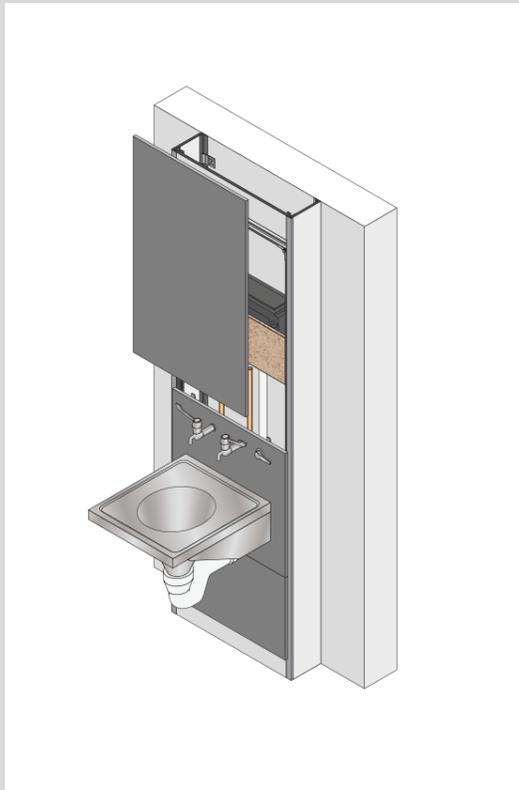
Dirty utility/disposal

Product code	Product description	DH ref.	Brassware options	DH ref.
9S30069PO (L) 9S30070PO (R)	Disposal unit 1000mm width L/R drainer	DU H	S8270AA Markwik lever action bib taps	TB H1

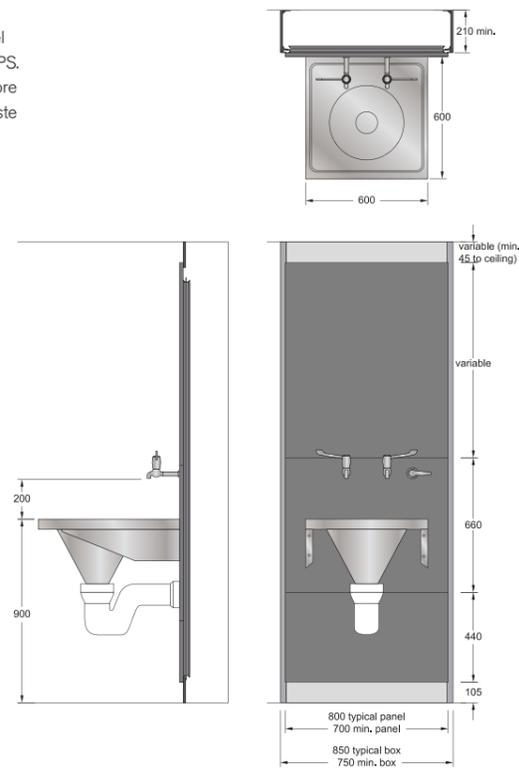
- Bottom access panels are provided with push/pull clips for access.
- Top panels are provided with lift-off clips or can be split to allow for a hinged panel at a minimum height of 400mm and a maximum width of 700mm.
- If middle panel exceeds 1250mm then post-formed panels not available.

# Disposal Unit DU

For the disposal of liquid and solid waste in clinical areas.



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**

- Lever action taps to avoid cross-contamination
- Separate manual control of hot and cold water
- Open nozzle and flow straightener with minimal restriction

**Typical room applications:**

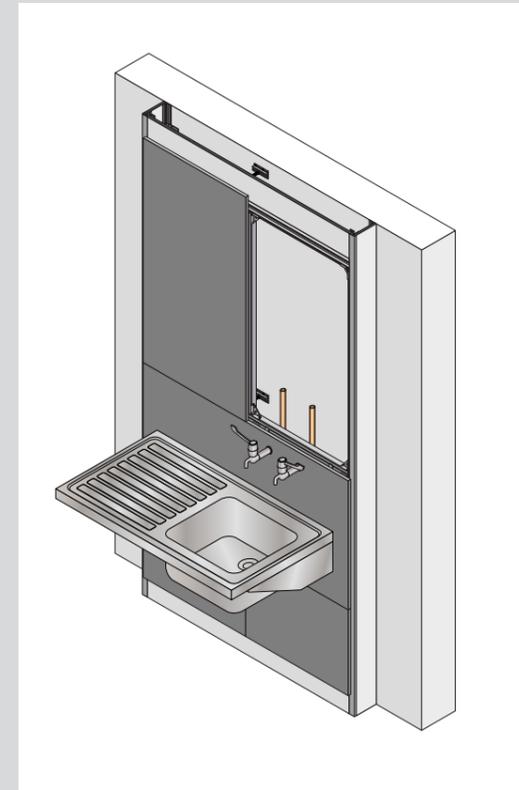
Dirty utility/disposal

Product code	Product description	DH ref.	Brassware options	DH ref.
9S30073PO	Disposal unit 600mm width	DU	S8270AA Markwik lever action bib taps	TB H1

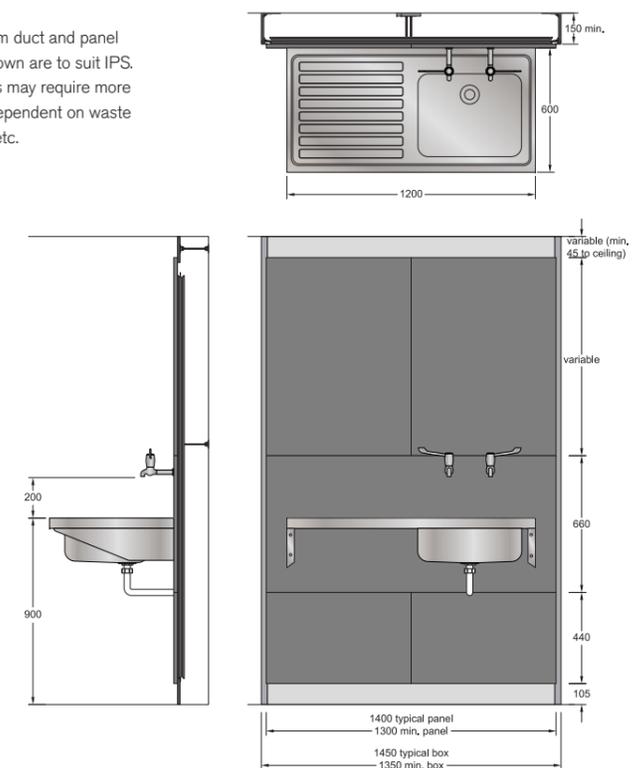
- Bottom access panels are provided with push/pull clips for access.
- Top access panels are provided with lift-off clips or can be hinged at a minimum height of 400mm and a maximum width of 700mm.

# Clinical Sink ST A, ST B, ST C

For use in clinical areas.



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**

- Lever action taps to avoid cross-contamination
- Separate manual control of hot and cold water
- Flush-grated waster with no plug

**Typical room applications:**

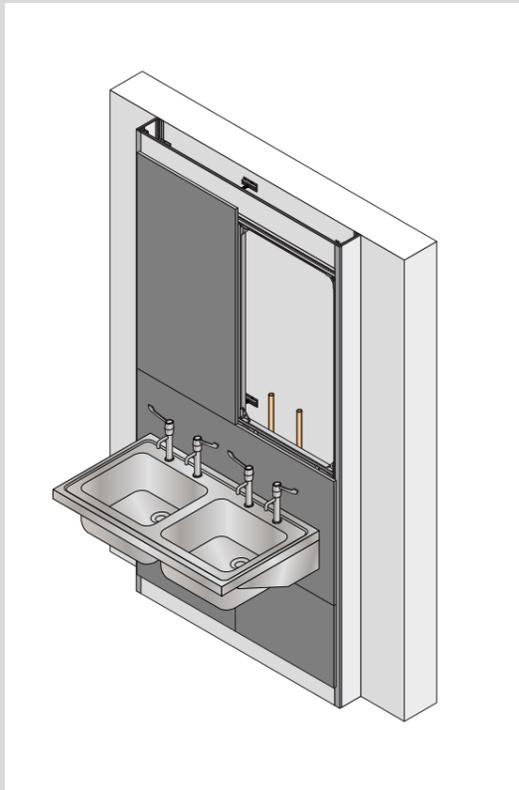
Dirty utility

Product code	Product description	DH ref.	Brassware options	DH ref.
9S30088PO (L) 9S30089PO (R)	Single sink Single drainer	ST A	S8270AA Markwik lever action bib taps	TB H1
9S30090PO	Single sink Double drainer	ST B		
9S30063PO (L) 9S30064PO (R)	Double sink Single drainer	ST C		

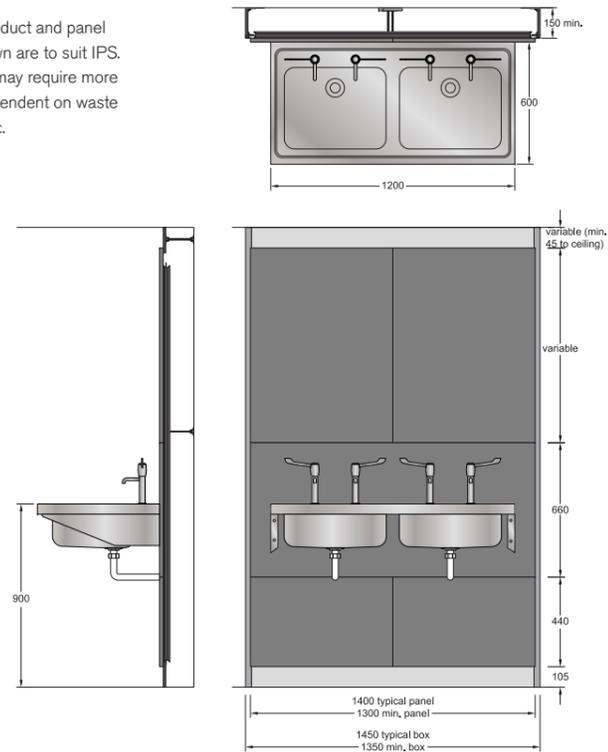
- Bottom access panels are provided with push/pull clips for access.
- Top access panels are provided with lift-off clips or can be hinged at a minimum height of 400mm and a maximum width of 700mm.
- Multi-panels have one hinged panel.
- Post-formed panels not available due to middle panel width.

# Non-clinical Sink SK1, SK2

For use in domestic and general areas.



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**

- Lever action taps to avoid cross-contamination
- Separate manual control of hot and cold water
- Recessed grated waste with plug
- Open nozzle and flow straightener with minimal restriction

**Typical room applications:**

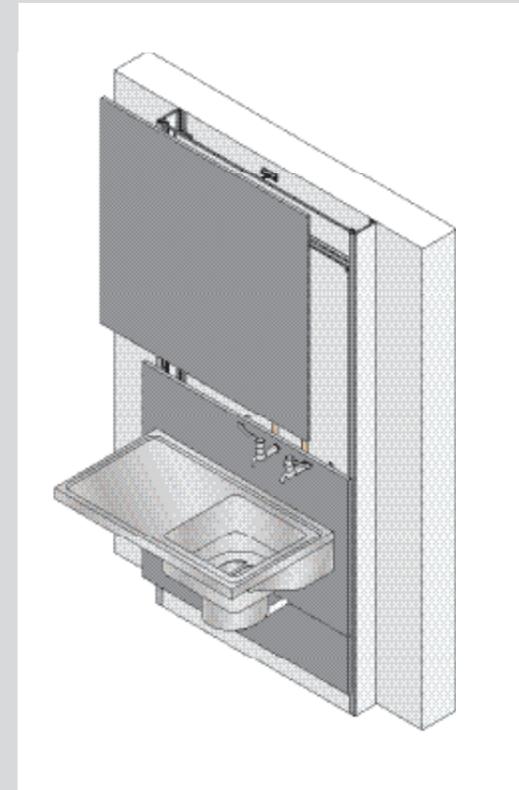
- Cleaner's room
- Kitchens

Product code	Product description	DH ref.	Brassware options	DH ref.
9S30056PO	Single sink 2 tap holes	SK1	S8265AA Markwik high neck pillar taps	TB H1
9S30057PO	Double sink 2 tap holes	SK 2		

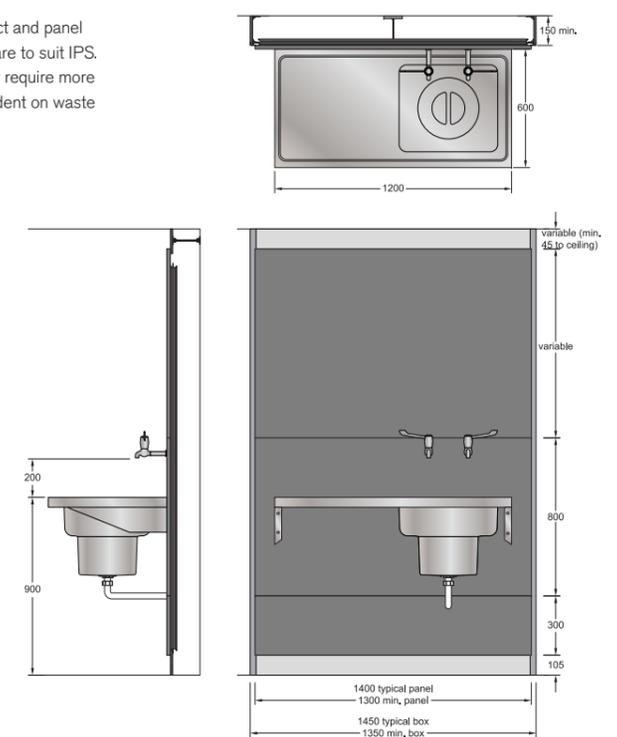
- Bottom access panels are provided with push/pull clips for access.
- Top access panels are provided with lift-off clips or can be hinged at a minimum height of 400mm and a maximum width of 700mm.
- Multi-panels have one hinged panel.
- Post-formed panels not available due to middle panel width.

# Plaster Sink PS H

For use in connection with plaster preparation in clinical areas.



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**

- Lever action taps to avoid cross-contamination
- Separate manual control of hot and cold water
- Open nozzle and flow straightener with minimal restriction
- Connection to concealed services

**Typical room applications:**

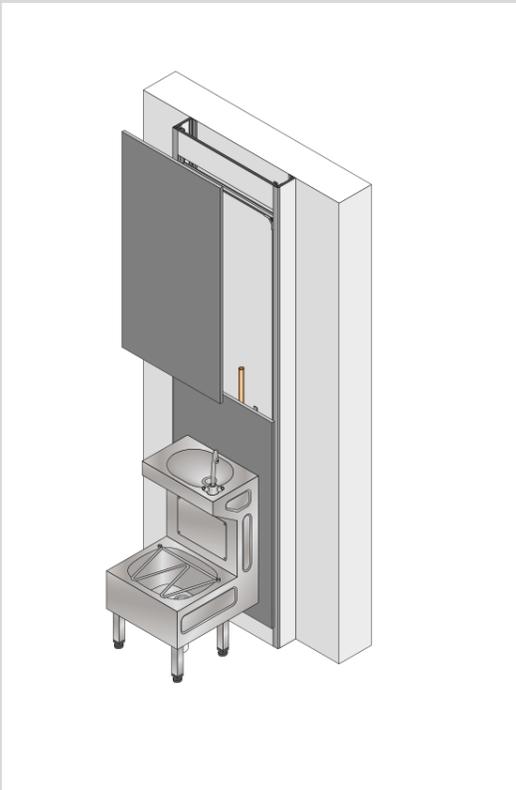
- Plaster rooms

Product code	Product description	DH ref.	Brassware options	DH ref.
9S30053PO (L) 9S30054PO (R)	Plaster sink unit 1200mm width L/R drainer	PS H	S8270AA Markwik lever action bib taps	TB H1

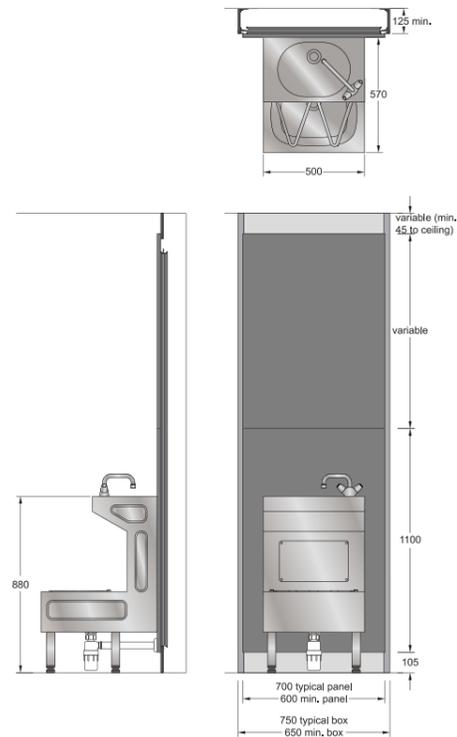
- Bottom access panels are provided with push/pull clips for access.
- Top access panels are provided with lift-off clips or can be split to allow for a hinged panel at a minimum height of 400mm and a maximum width of 700mm.
- Post-formed panels not available due to middle panel width.

# Janitorial Unit JU

For use by domestic services staff for the disposal of liquid waste.



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.



**Typical room applications:**

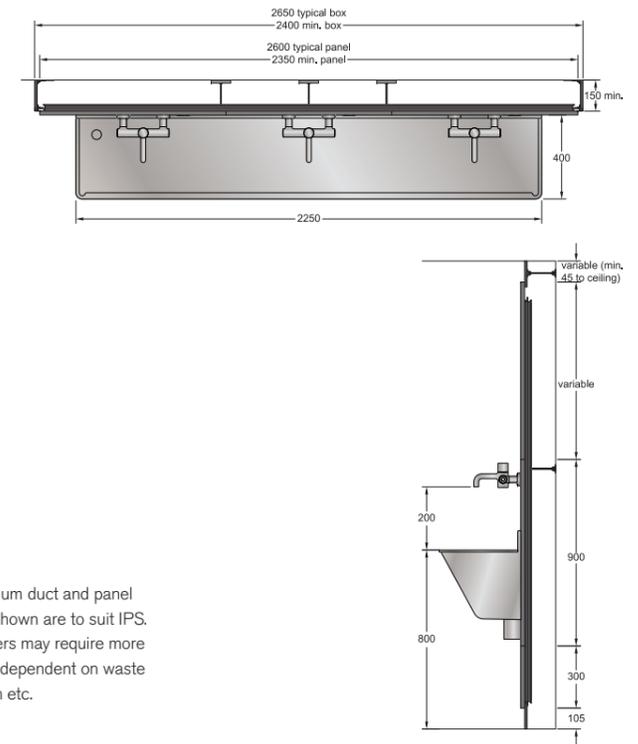
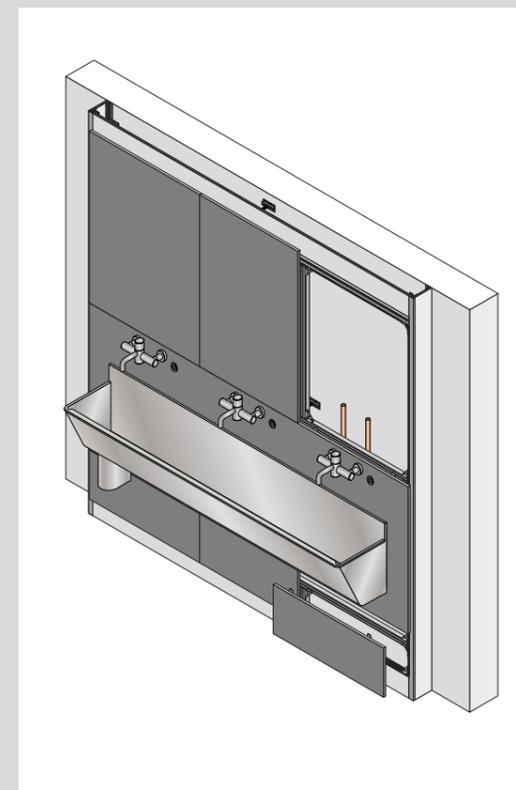
Cleaner's room

Product code	Product description	DH ref.
9S30050PO	Janitorial unit Monobloc mixer Domed/flush-grated waste	JU

□ Top access panels are provided with lift-off clips or can be hinged at a minimum height of 400mm and a maximum width of 700mm.

# Scrub-up Trough SU H1, SU H2, SU H3

For use in connection with surgical washing of forearms and hands.



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.

**Typical Department of Health requirements are:**

Washing under running water (therefore no plug)

Troughs should be wall-hung with single waste outlet

Controlled water temperature, in accordance with Health Technical Memorandum 04-01

Taps should be wall mounted with open nozzle and flow straightener with minimal restriction

Point of discharge to front rim is critical

**Typical room applications:**

Theatres

Scrub-up areas

Product code	Product description	DH ref.	Brassware options	DH ref.
	Scrub-up trough L/R outlet		A4553AA Markwik 21 thermostatic lever bib mixer	TB H2a
9S30082PO (L) 9S30083PO (R)	750mm width	SU H1	A4555AA Markwik 21 thermostatic mixer with time flow sensor	TB H6
9S30084PO (L) 9S30085PO (R)	1500mm width	SU H2		
9S30086PO (L) 9S30087PO (R)	2250mm width	SU H3		

□ Bottom access panels are provided with push/pull clips for access.

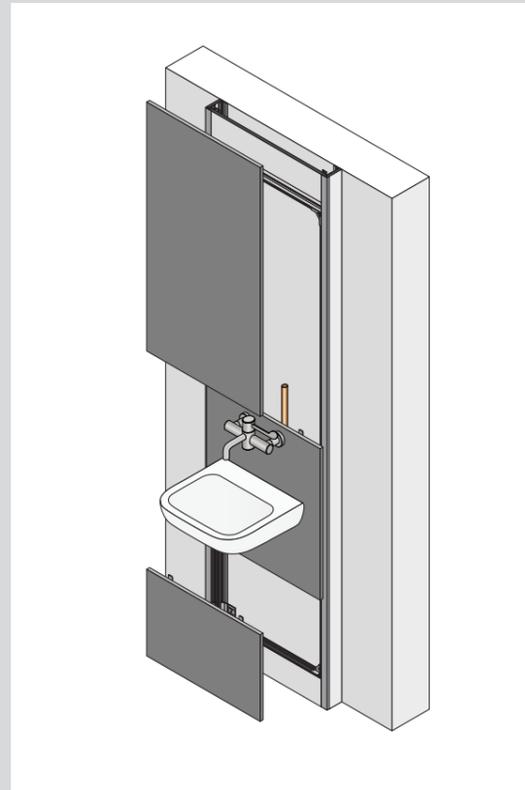
□ Top access panels are provided with lift-off clips or can be hinged at a minimum height of 400mm and a maximum width of 700mm.

□ Multi-panels have one hinged panel.

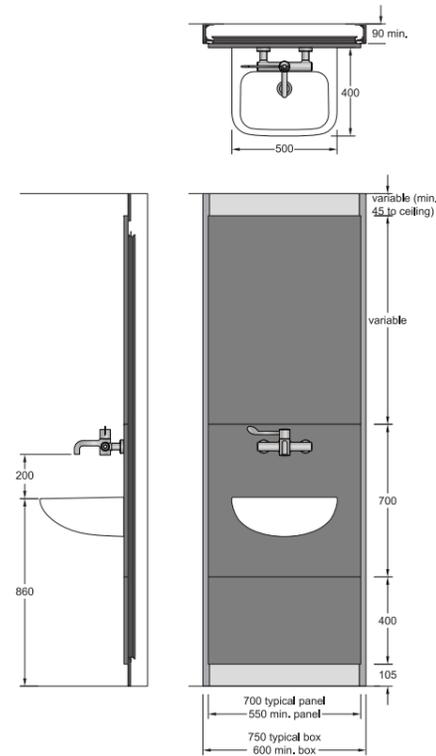
□ Post-formed panels not available on SU H2 and SU H3 due to middle panel width.

# Clinical Wash-hand Basin LB H M

For use in all clinical areas.



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**

- Integral back outlet
- Washing under running water (therefore no plug)
- Wall-mounted lever-action or sensor tap (with self-draining spout)
- TMV3-approved thermostatic mixing valve (either fitted directly to tap or integral within it, in accordance with Health Technical Memorandum 04-01)
- Connection to concealed services
- No overflow

**Typical room applications:**

- 4/6 bed wards
- Single bed rooms
- Dirty utility
- Clean utility
- Treatment rooms
- Consulting rooms

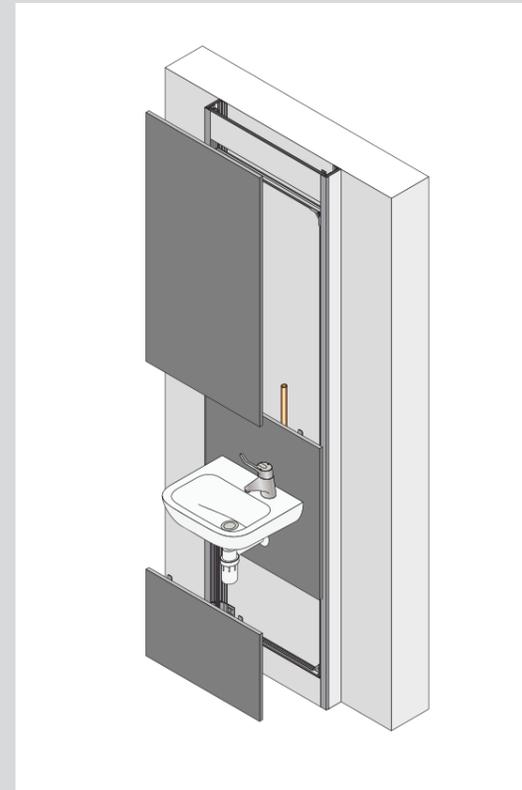
Product code	Product description	DH ref.	Brassware options	DH ref.
S215401	Contour 21 No tap holes	LB H M	A4553AA Markwik 21 thermostatic lever bib mixer	TB H2a
			A4554AA Markwik 21 thermostatic mixer with proximity sensor	TB H6
			A4555AA Markwik 21 thermostatic mixer with time flow sensor	TB H6

□ Bottom access panels are provided with push/pull clips for access.

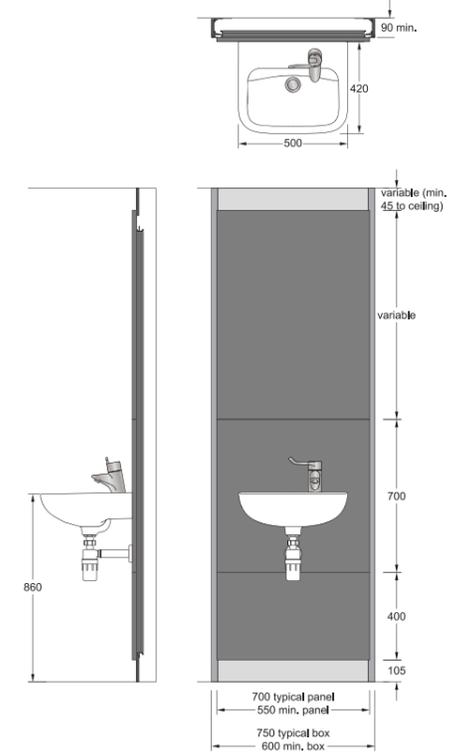
□ Top access panels are provided with lift-off clips or can be hinged at a minimum height of 400mm and a maximum width of 700mm.

# Non-clinical Wash-hand Basin LB G M, LB G L

For use in connection with personal washing in domestic areas.



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**

- Lever action taps
- Washing in reservoir of water (therefore a basin with plug and chain with screw stay)
- Combined or separate nozzle with flow straightener

No overflow

**Typical room applications:**

- En-suites
- Bathrooms

Product code	Product description	DH ref.	Brassware options	DH ref.
S225401 (M) S229801 (L)	Portman 21 RH tap hole (500/600mm)	LB G M/L	A4169AA Contour 21 thermostatic lever action	TP6
S230801 (M) S229701 (L)	Portman 21 LH tap hole (500/600mm)	LB G M/L	A4169AA Contour 21 thermostatic lever action	
S225301	Portman 21 2 tap hole (500mm)*	LB G M	B8262AA Nuastyle 21 pillar taps, lever operated	TP5
S229401	Portman 21 2 tap hole (600mm)*	LB G L	B8262AA Nuastyle 21 pillar taps, lever operated	

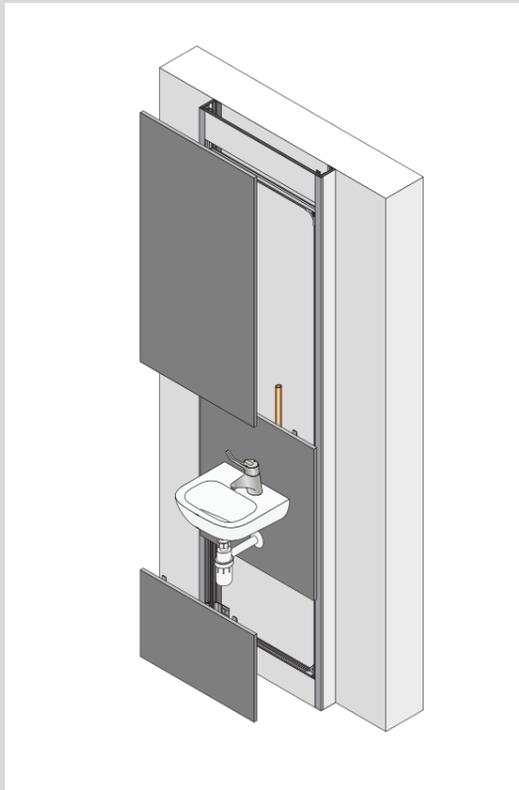
□ Bottom access panels are provided with push/pull clips for access.

□ Top access panels are provided with lift-off clips or can be hinged at a minimum height of 400mm and a maximum width of 700mm.

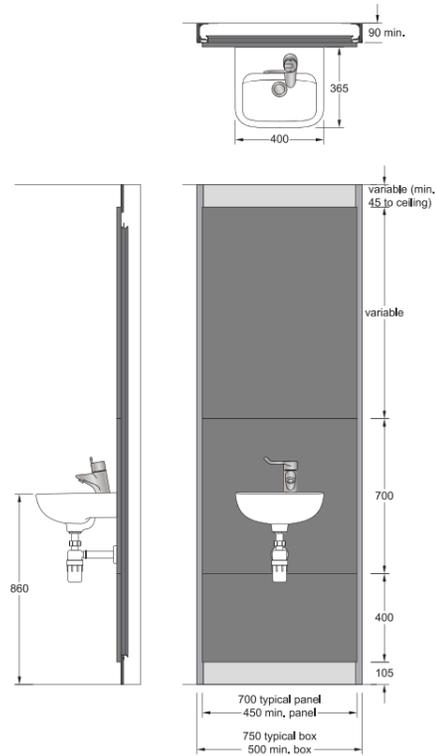
\* For 2 tap hole configurations consideration should be given to safe hot water delivery. The use of an appropriate temperature reduction device is recommended, available as an accessory.

# Hand-rinse Basin LB G S

For hand rinsing only.



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**

- Washing under running water (therefore no plug)
- Combined manual control of flow and temperature of water or automatic control of thermostatically mixed water, single flow spout
- Lever action tap, press tap or sensor tap
- TMV3 – approved thermostatic mixer on hot supply
- No overflow

**Typical room applications:**

- Patient WCs
- Staff WCs

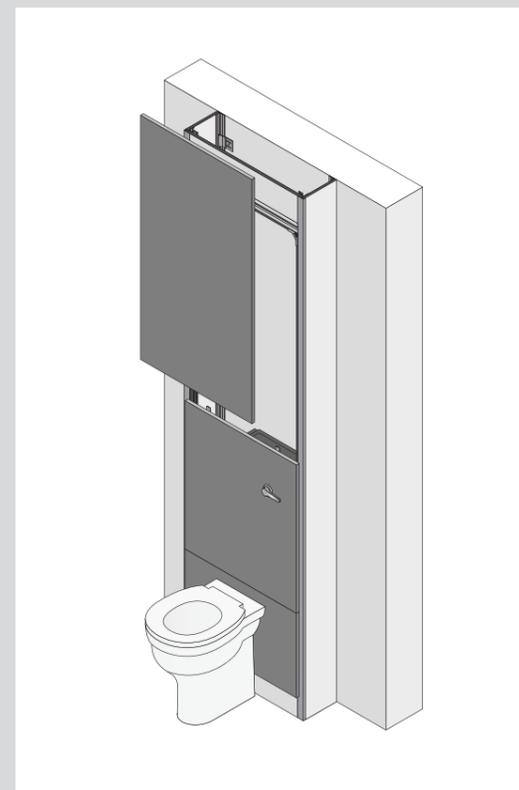
Product code	Product description	DH ref.	Brassware options	DH ref.
S231401	Portman 21 RH tap hole 400mm	LB G S	A4169AA Contour 21 thermostatic lever action B8263AA Avon basin mixer A4852AA Sensorflow 21 compact deck mounted mixer	TP6

□ Bottom access panels are provided with push/pull clips for access.

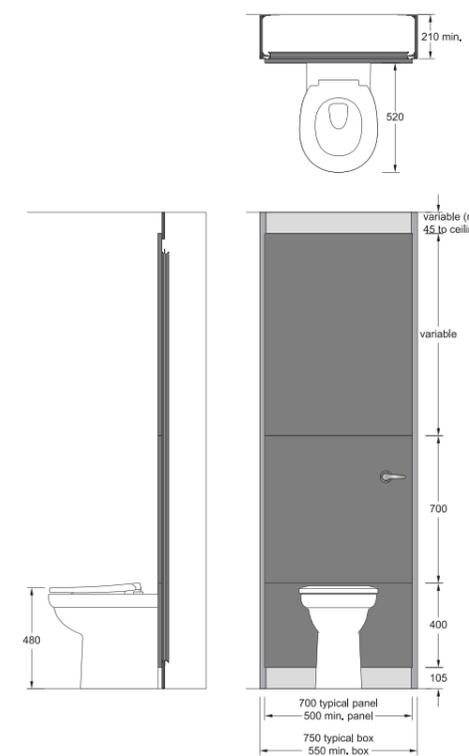
□ Top access panels are provided with lift-off clips or can be hinged at a minimum height of 400mm and a maximum width of 700mm.

# WC WC H

For fully ambulant and ambulant disabled users.



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**

- Hospital pattern WCs should be rimless, wash down pans
- Back to wall or wall hung with concealed cistern and services
- Seat only (no cover)
- The WC suite must fully comply with the WC Suite Performance specifications of Water Supply (Water Fittings) Regulations 1999

The cistern, where used, should include a flushing arrangement (siphon) adjusted to deliver no more than 6L full flush and dual flush, where the smaller flush will not exceed two-thirds of the full flush volume

**Typical room applications:**

- Staff areas
- Public area

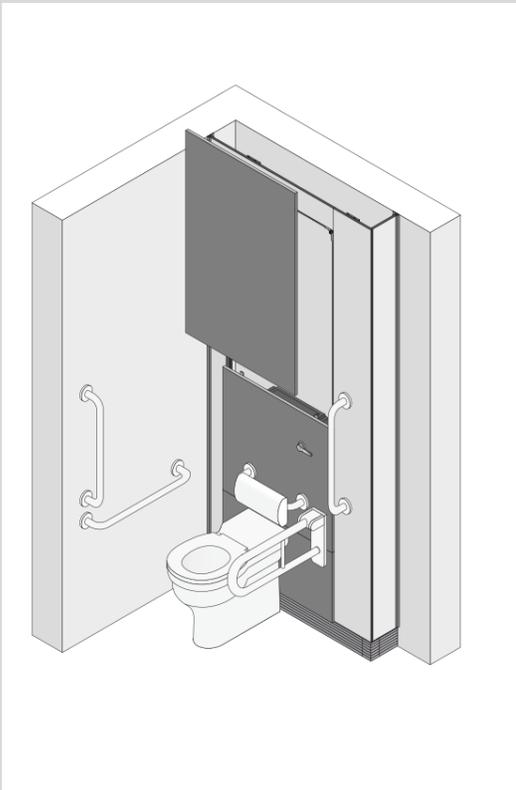
Product code	Product description	DH ref.	Seat options no cover
S305701	Contour 21 raised height	WC H	S406601 White S406636 Blue S4066LJ Grey S4066RN Charcoal

□ Top access panels are provided with lift-off clips or can be hinged at a minimum height of 400mm and a maximum width of 700mm.

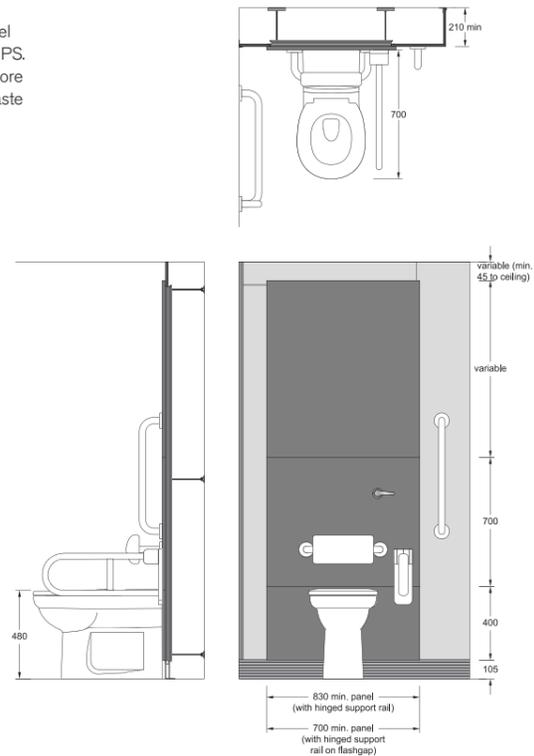
\*We offer a wide selection of cisterns and operating mechanisms to suit your specific requirements.

# WC WC HD

For assisted ambulant disabled/wheelchair users.



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**

Hospital pattern WCs should be rimless, wash down pans  
 Back to wall or wall hung with concealed cistern and services  
 Seat only (no cover)

The cistern, where used, should include a flushing arrangement (siphon) adjusted to deliver no more than 6L full flush and dual flush, smaller not to exceed two-thirds of full flush volume

The WC suite must fully comply with the WC Suite Performance specifications of Water Supply (Water Fittings) Regulations 1999

Back rest required

**Typical room applications:**

En-suites  
 Patient WCs  
 Assisted WCs

Product code	Product description	DH ref.	Seat options	Grab rails
S305501	Contour 21rimless projection 700mm	WC H	S406601 White S406636 Blue S4066LJ Grey S4066RN Charcoal	S6454 grab rail 60cm x 35mm S6482 hinged support rail 65cm x 35mm S6481 back support, 40cm x 17cm x 35mm S688467 cushioned back support

□ Top access panels are provided with lift-off clips or can be hinged at a minimum height of 400mm and a maximum width of 700mm.

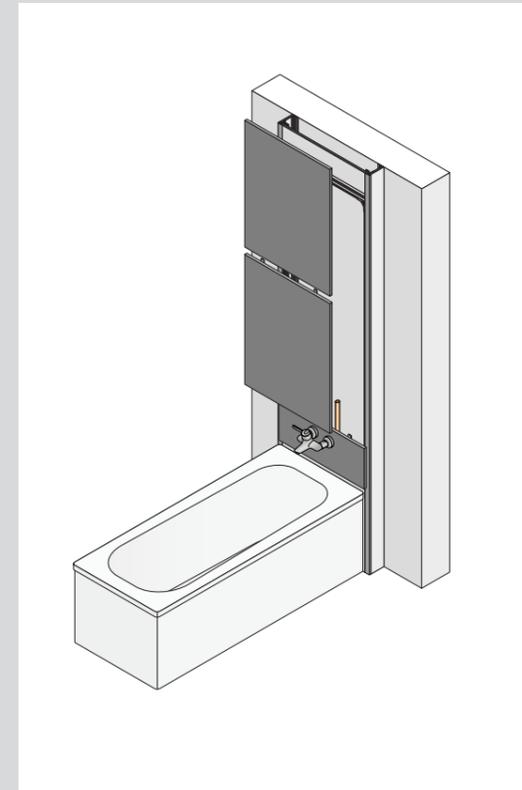
Hinged support rail can be fixed to flashgap or panel. Colour options for grab rails, add to the end of code: (01) White (36) Blue (LJ) Grey (RN) Charcoal.

\*We offer a wide selection of cisterns and operating mechanisms to suit your specific requirements.

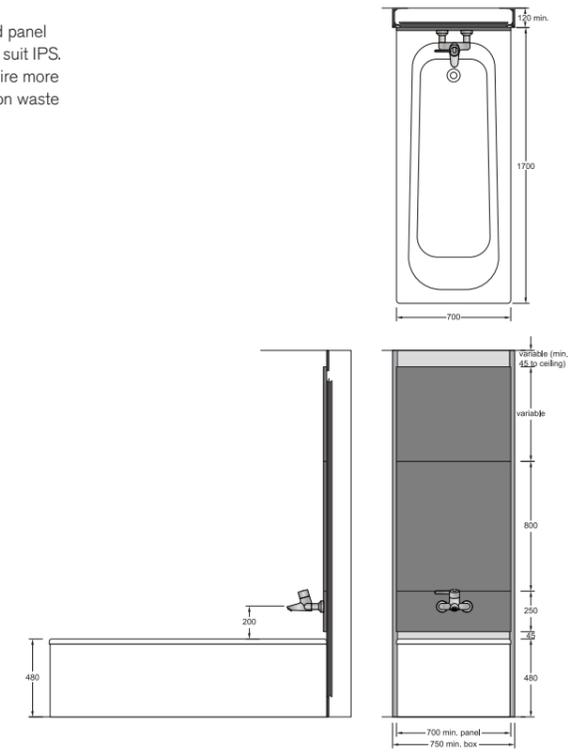
For full NBS specifications please visit our website [www.venesta.co.uk](http://www.venesta.co.uk) or call us, we're here to help **01474 353333**

# Unassisted Bath BA G

For unassisted personal bathing.



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**

Taps should have open nozzles and flow straighteners with minimal restriction

TMV3 – approved thermostatic mixing valve on the hot supply or be integral to the fitting

**Typical room applications:**

Bathrooms

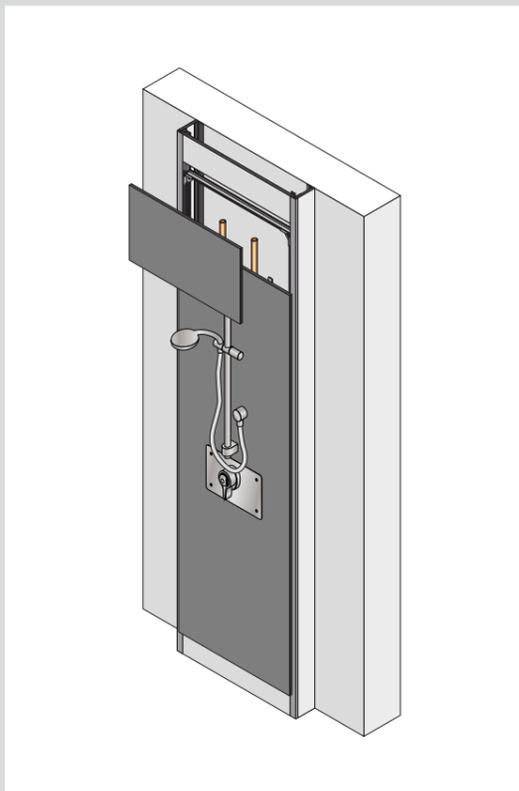
Product code	Product description	DH ref.	Brassware options	DH ref.
S169901	Nisa steel bath no tap holes no hand grips 700mm width	BA G	A4135AA Contour 21 wall mounted thermostatic bath filler	TB6

□ Top access panels are provided with lift-off clips or can be hinged at a minimum height of 400mm and a maximum width of 700mm.

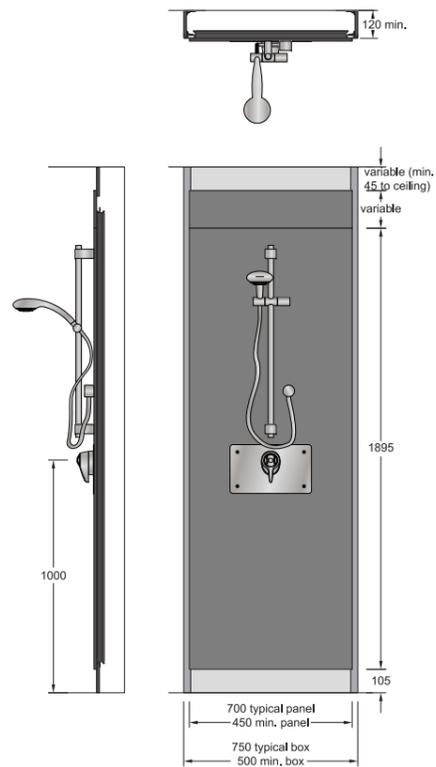
□ Solid Grade Laminate panels only.

For full NBS specifications please visit our website [www.venesta.co.uk](http://www.venesta.co.uk) or call us, we're here to help **01474 353333**

# Showers TM 1



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**

Temperature and volume control should be lever operated  
 Showerhead should be height-adjustable and detachable from its bracket  
 TMV3 – approved thermostatic mixing valve should be installed in all showers

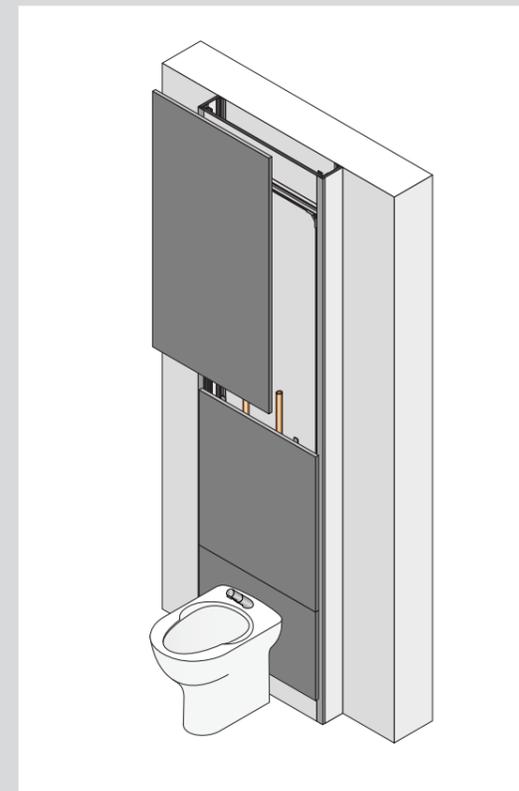
**Typical room applications:**

Bathrooms

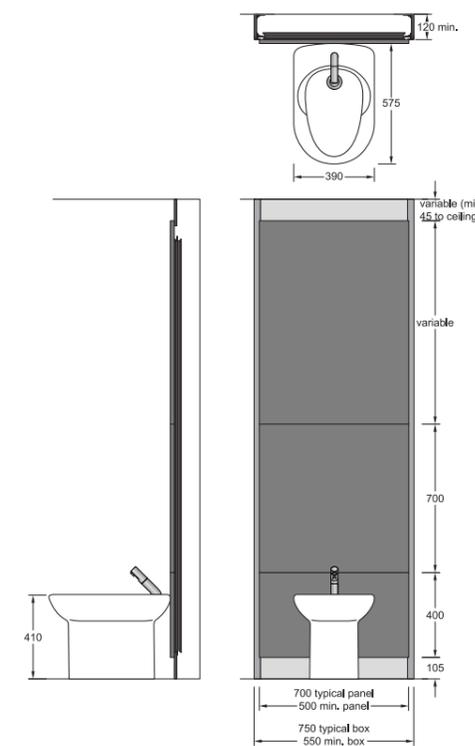
Product code	Product description	DH ref.
S6933MY	Concealed thermostatic shower with mounting box	TM1

□ Top access panels are provided with push/pull clips for access.  
 □ Solid Grade Laminate panels only.

# Bidet BD H



\*Minimum duct and panel sizes shown are to suit IPS. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**

Waste should be flush-grated (therefore no plug)  
 Sensor-operated over-rim supply  
 TMV3 – approved thermostatic mixing to avoid scalding  
 No overflow

**Typical room applications:**

Bathrooms  
 En-suites

Product code	Product description	DH ref.	Brassware options
S491001	Tiffany back to wall Single central tap hole	BD H	A4852AA Sensorflow Solo high rise washbasin mounted spout, integral sensor

□ Top access panels are provided with lift-off clips or can be hinged at a minimum height of 400mm and a maximum width of 700mm.

## Brassware



**Markwik 21 wall mounted thermo mixer**  
A4553AA / S8239NU sterilizing kit for hospital mixer

Single large easy to use lever  
200mm tap centres  
Easy access for maintenance with no need to remove panels  
Horizontal nozzle  
Unique cleansing feature  
Sequential operation  
Safe surface temperature



**Markwik 21 wall mounted thermo mixer and time flow sensor**  
A4555AA / S8239NU sterilizing kit for hospital mixer

Sensor operated resulting in no hand touch  
200mm tap centres  
Easy access for maintenance with no need to remove panels  
Horizontal nozzle  
Unique cleansing feature  
Safe surface temperature



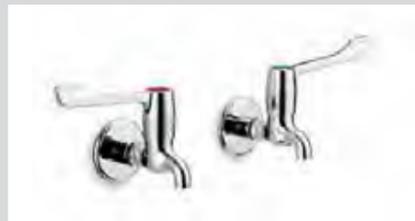
**Markwik 21 wall mounted thermo mixer and proximity sensor**  
A4554AA / S8239NU sterilizing kit for hospital mixer

Sensor operated resulting in no hand touch  
200mm tap centres  
Easy access for maintenance with no need to remove panels  
Horizontal nozzle  
Unique cleansing feature  
Safe surface temperature



**Contour 21 wall mounted thermo bath filler**  
A4135AA

120mm lever operated  
Automatic shut off if cold supply  
Sealed wall escutcheons  
DDA and DOC M compliant  
Anti vandal flow nozzle



**Markwik lever bib**  
S8270AA

Wall mounted chrome plated taps  
15cm lever operation  
Suitable for elbow operation



**Markwik high neck pillar taps**  
S8265AA

High neck sink pillar taps  
15cm lever operated  
Suitable for closed fist operation



**Sensorflow 21 compact deck mounted**  
A4852AA mains / A4853AA link

Modern, no moving parts  
Hygienic  
DDA compliant



**Shower in a box**  
S6933

Lever operated thermostatic valve  
Supplied pre-plumbed in stainless steel box with cover plate  
Comes complete with isolating valves, non return valves and filters  
Suitable for first fix before walls are finished  
Operates on very high differential inlet pressure (5:1)  
Adjustable safety



**Contour lever thermo**  
A4131AA flex tails / A4169AA copper tails

DDA compliant  
Single sequential long lever  
Easy access for maintenance with no need to remove panels  
Water saving and vandal resistant



**Nuastyle 21 pillar taps**  
B8262AA pair

Lever operated  
Hot and cold markings  
Water saving and vandal resistant



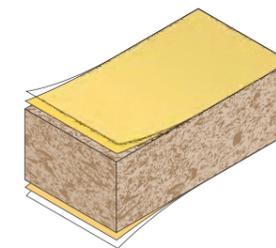
**Avon basin mixer**  
B8263AA

Push operated  
Self closing  
Water saving and vandal resistant  
Adjustable run time

## Performance options

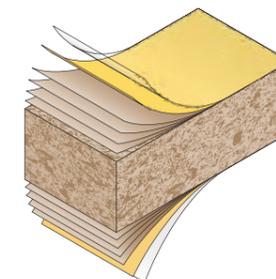
### MFC

For dry environments, we recommend MFC for low use areas, where assemblies are unlikely to be damaged by wheeled equipment. Manufactured from 18mm nominal thickness high performance moisture-resistant melamine faced chipboard. Edges lipped with PVC lipping.



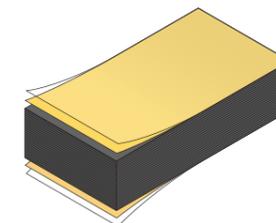
### HPL

For more heavily used environments, we recommend HPL for areas used by the public along with areas where medical/nursing procedures are carried out. Manufactured from moisture-resistant chipboard faced with high pressure laminate, 18mm nominal thickness. Edges lipped with PVC lipping. Post-formed vertical edges reduce the vulnerability of the panel edge and remove the joint between panel and lipping.



### SGL

Completely impervious to water, we recommend SGL for areas that will be subject to prolonged moisture, 13mm nominal thickness with polished black radius edges.



## Case study University Hospital of Wales

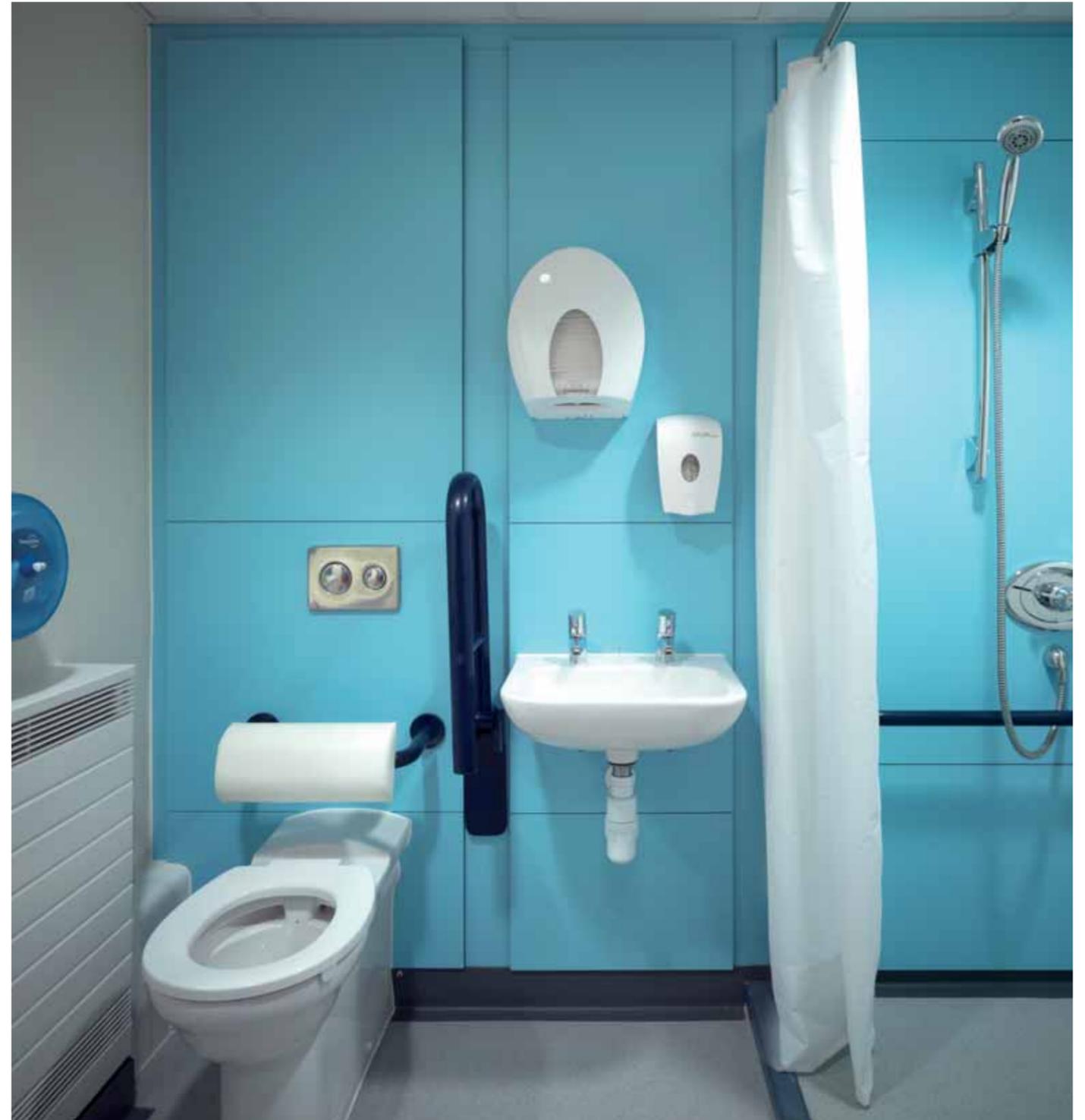
On a project of this scale, we look for an efficient, stress-free installation. All the plumbing for this job was done off-site to an excellent standard which meant we could install it quickly and easily.

Marcus Lynes, Shire Integrated Systems Ltd (installers)

As part of an ambitious project designed to modernise obstetrics and gynaecology care in Wales, the country's University Hospital has opened a brand new, state-of-the-art, nine bed midwifery building.

This £16 million scheme is set to transform services for pregnant women, offering three birthing pools and six home-from-home birthing rooms as well as a consultant-led unit for more complex births. It will also provide new facilities for IVF Wales, Gynaecology, Fetal Medicine, Antenatal Clinic and a Maternity Assessment Unit.

Venesta's ground-breaking IPS and IPS Healthcare pre-plumbed panelling systems were specified by project architects, Boyesrees. They were chosen for their ability to fit seamlessly into the unit's contemporary design and provide quick and easy installation, a key consideration on a project of this scale. This is a highly prestigious project for us and one that showcases our unrivalled expertise in the healthcare sector.



# We know good service.

## The quality of our products is only half the story. We know that excellent service can make all the difference to your satisfaction.

### Our 6-stage service plan

Whether it's a simple vanity unit or an extensive refit, you'll always find we go the extra mile to ensure you're happy. Here's our 6-stage service plan.

#### Stage 1 Specification

Our friendly and knowledgeable team of specification managers will help you choose the most suitable products for your project, visiting you onsite and surveying your area before quoting if needed. If you need help specifying, our NBS specification writing service is available free of charge to guide you through all the detail. Remember, whenever you need advice of any kind, just call our helpful sales team, who can also provide you with product literature and samples. And during the specification process, our dedicated technical helpline offers you all the technical support you need.

#### Stage 2 Estimating

Our estimating service levels have never been stronger; it's our aim to never deliver a late quotation. And, because we pride ourselves on our attention to detail, our comprehensive quotations always give the most detailed breakdowns of materials and prices. Don't forget, our dedicated technical helpline is here to give you technical support on all our products at any stage of the estimating and ordering process.

#### Stage 3 CAD

Once your order is placed, our highly skilled CAD technicians will prepare layout drawings. At this stage, you'll be given a dedicated CAD technician to work with you throughout your project. Everything from dimensions, colours and drawings can be sent for your approval prior to manufacture.

#### Stage 4 Manufacture and delivery

We're committed to delivering your order as soon as we possibly can, wherever you are in the country. With that in mind, we've invested £5m in state of the art machinery – allowing us to streamline our manufacturing process to make it more efficient than ever before. 100% on time, in full with no errors is our aim and we monitor our performance closely to ensure we can deliver on this.

#### Stage 5 Installation

Our highly responsive technical helpline is here to give you technical support throughout the installation process. It's worth remembering that although we're a supply only company, if you need fitting too, there are accredited installers we can recommend who have vast experience installing our products. Accredited installers undergo rigorous training and an approval process so you can be assured of a top quality job.

#### Stage 6

##### After sales support and spares

Once your products have been delivered, we'll give you your own dedicated point of contact to efficiently deal with all your after sales needs. Attentive and highly empathetic to your needs, they'll ensure you're completely happy at all times with our service. However, if you're not satisfied, for whatever reason, rest assured we offer replacements within 48-hours. Our friendly and helpful customer service team will be in touch with you 48-hours after delivery to ensure everything is in order.

One final thing, at Venesta, we appreciate customer feedback; it helps us to ensure we can continue to improve what we do in line with your needs. So, if you have any comments on our products or service, we want to hear them. You can call us on 01474 353333.



#### 01 Sample service

Our helpful sales team can provide you with product literature and samples

#### 02 Technical drawings

Everything from dimensions, colours and drawings can be sent for your approval prior to manufacture

#### 03 Dedicated technical helpline

When you're ready to specify, our dedicated technical helpline offers you all the technical support you need

#### 04 Design team

A specification manager will meet you face-to-face to help you choose the most suitable products for your project

# We know washrooms. Your partner, every step of the way.

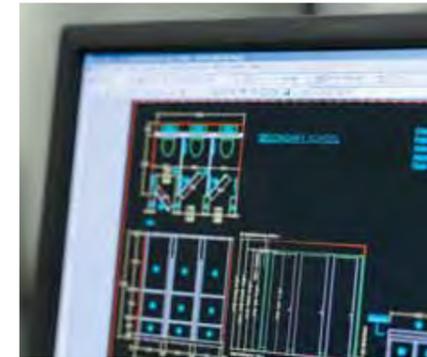
Venesta people are passionate about ensuring you get the very best product and service, whatever the size of the project. That's why, from your first enquiry through to installation and beyond, you'll have a team of talented and committed experts working tirelessly to ensure you're happy and satisfied.

At Venesta, we believe it's our people that make the real difference to our business success. Everyone is an expert in their field, from our highly creative CAD team to our efficient and responsive project managers and our dedicated manufacturing team. Their experience and professionalism is what underpins the quality of our customer relationships.

## How can we help you?

Our friendly and knowledgeable team is waiting to advise you on your project. Call us on **01474 353333**.

Alternatively, you can see all our products online at **[www.venesta.co.uk](http://www.venesta.co.uk)**. We look forward to working with you.



[www.venesta.co.uk](http://www.venesta.co.uk)

For help and advice on choosing  
your washroom, visit our website  
for a comprehensive guide.

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